



Galvanized Roll Valley Coil Specifications

MATERIALS

- A. All ACM Mill Galvanized Roll Valley Coils shall be made of an ASTM A653 G40 CS Type B - steel coil sheet, or equivalent. The metal shall be treated on both sides with a “Chemtall Oakite Permatreat 2510” pretreatment. The nominal film thickness of the coatings shall be a 0.80 mil – 2 mg/sq. ft. on the front and backside.
- B. ACM roll valley coil products are all packaged with one or two levels of (25) coils per skid. Coil shall be of the widths, lengths, and thickness listed below:

Product	Nominal Width	Length/Coil	Nominal Thickness*
GRV8ML	8”	50’	0.009”
GRV10ML	10”	50’	0.009”
GRV12ML	12”	50’	0.009”
GRV14ML	14”	50’	0.009”
GRV16ML	16”	50’	0.009”
GRV20ML	20”	50’	0.009”
GRV24ML	24”	50’	0.009”

APPLICATIONS

ACM Galvanized Roll Valley Coil is designed for residential and light commercial applications. Roll valley coil can be field formed to specific contractor needs. Roll valley system shall be attached per contractor’s direction.

CONSIDERATIONS

Corrosion is likely to happen with direct contact of galvanized product(s) to certain dissimilar materials or water run-off from same such materials. Care should be taken to avoid contact of galvanized with any corrosive materials during the installation process, including, but not limited to: concrete, stucco, pretreated lumber, corrosive chemicals, fiber cement products, masonry cement, roofing made with metallic granules of dissimilar metals (copper, zinc, aluminum, etc.), salt, and dissimilar metals.

- * The standard thickness tolerance for products made from steel sheet material shall be -0.003”.

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